

Total Hardness Titrets® Kit

K-4502: 2 - 20 ppm

K-4520: 20 - 200 ppm

K-4585: 100 - 1000 ppm

K-4530: 250 - 2500 ppm

Test Procedure

1. Fill the sample cup to the 25 mL mark with the sample to be tested (fig. 1).
2. Gently snap the tip of the ampoule at the black snap ring (fig. 2).

NOTE: When the tip is snapped, the flexible tubing will remain in place on the tapered neck of the ampoule.

3. Lift the control bar and insert the Titret assembly into the Titrettor (fig. 3).

NOTE: The rigid sample pipe will extend approximately 1.5 inches beyond the body of the Titrettor.

4. Hold the Titrettor with the sample pipe in the sample. Press the control bar firmly, but briefly, to pull in a small amount of sample. The contents will turn a **BLUE** color (fig. 4).

NOTE: NEVER press the control bar unless the sample pipe is in the sample.

5. With the sample pipe in the sample, press the control bar again briefly to allow another small amount of sample to be drawn into the ampoule.

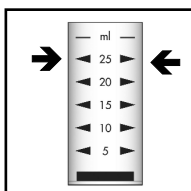


Figure 1

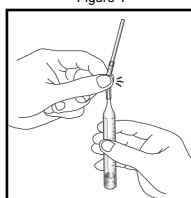


Figure 2

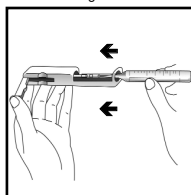


Figure 3



Figure 4

6. After each addition, rock the entire assembly to mix the contents of the ampoule. Watch for a color change from **BLUE to PINK**.
7. Repeat steps 5 and 6 until a permanent color change occurs.
8. When the color of the liquid in the ampoule changes to **PINK**, remove the ampoule from the Titrettor. Hold the ampoule in a vertical position and read the scale opposite the liquid level (fig. 5). Results are expressed in ppm (mg/Liter) calcium carbonate (CaCO_3).

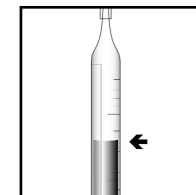


Figure 5

NOTE: Divide ppm calcium carbonate by 17.16 to convert results to grains per gallon.

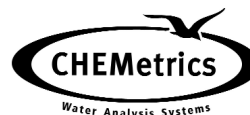
Test Method

The Total Hardness Titrets®¹ test method employs the ethylenediaminetetraacetic acid (EDTA) titrimetric chemistry.^{2,3} In an alkaline solution, EDTA forms a chelated soluble complex with calcium and magnesium ions. Calmagite is used as the endpoint indicator. Results are expressed as calcium carbonate (CaCO_3).

1. Titrets is a registered trademark of CHEMetrics, Inc. U.S. Patent No. 4,332,769
2. APHA Standard Methods, 21st ed., method 2340C (2005)
3. EPA Methods for Chemical Analysis of Water & Wastes, method 130.2 (1983)

Safety Information

Read MSDS before performing this test procedure. Wear safety glasses.



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